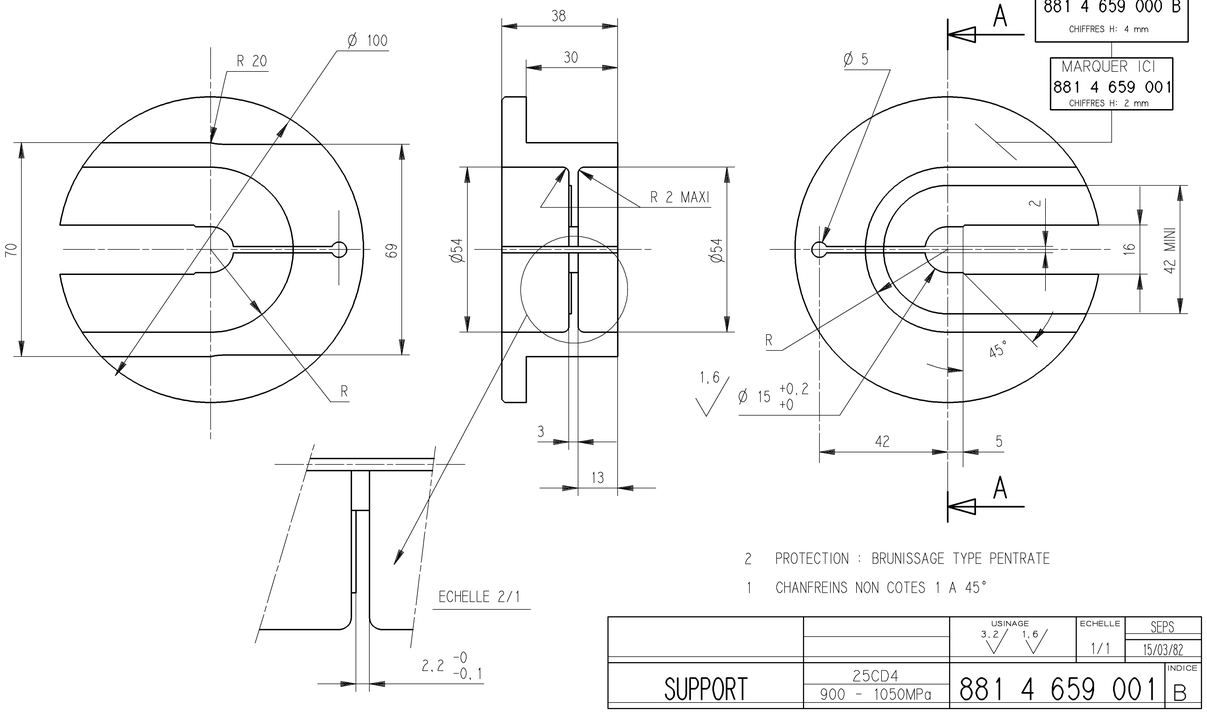
MODIFICATIONS	INDICE
EPAISSEUR 3 DEVIENT 2,2 SUR Ø42 MINI	A

A-A

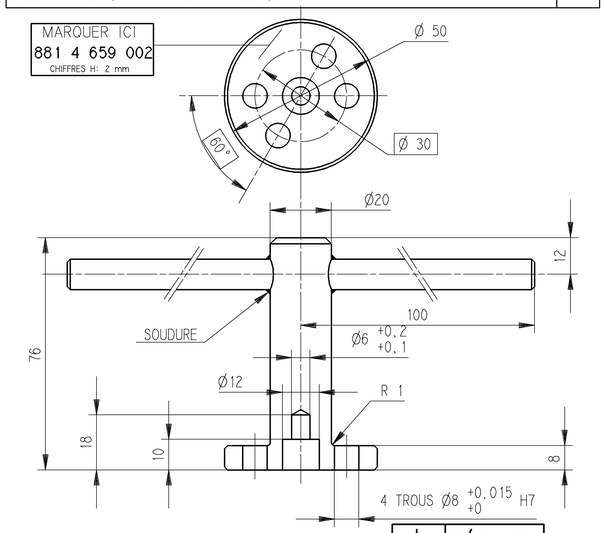


2 PROTECTION : BRUNISSAGE TYPE PENTRATE

1 CHANFREINS NON COTES 1 A 45°

		USINAGE 3,2 / 1,6	ECHELLE	SEPS
			1/1	15/03/82
SUPPORT	25CD4 900 - 1050MPa	881 4 659 001		INDICE B

MODIFICATIONS	INDICE
AJOUTE 1 TROU Ø6 PROF. 18 - 2 TROUS Ø8H7	A



⌖ Ø0,2

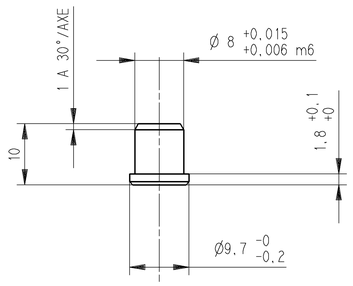
2 PROTECTION : BRUNISSAGE TYPE PENTRATE

1 CHANFREINS NON COTES 1 A 45°

REP	QUANT	DESIGNATION	MATIERE / FOURNIS.	OBS. / REF.
B	1	BRAS LG. 200 - Ø10	ETIRE 25CD4S	
A	1	CORPS	25CD4S	

		USINAGE 3,2	ECHELLE	SEPS
			1/1	15/03/82
CLE	25CD4 900 1050MPa	881 4 659 002		INDICE A

MODIFICATIONS	INDICE
SUPPRIME CH. 1 A 30° sur Ø97 - COTE 2,5 DEVIENT 1,8 +0,1 +0	A



ECHELLE 1/1

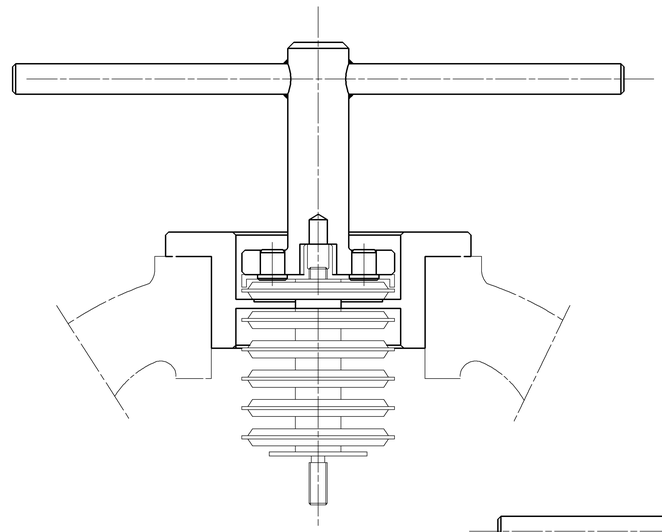
2 PROTECTION : BRUNISSAGE TYPE PENTRATE

1 CHANFREINS NON COTES 0,5 A 45°

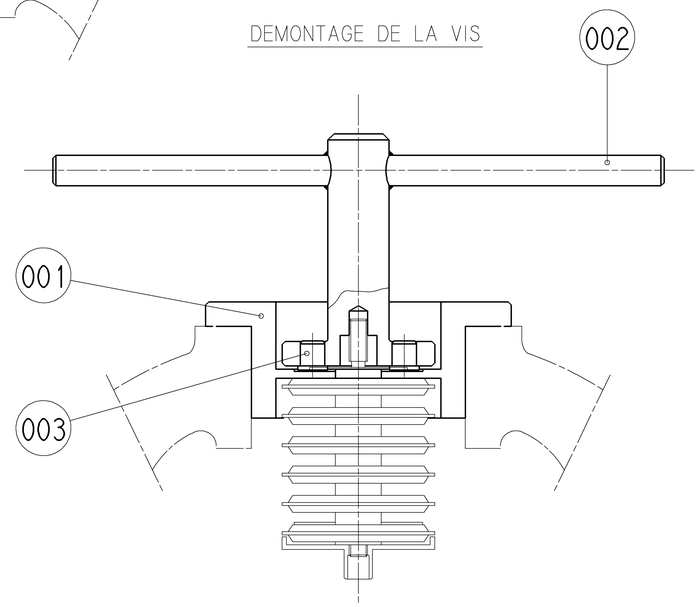
		USINAGE 1,6	ECHELLE	SEPS
			2/1	15/03/82
POIN	25CD4 900 - 1050MPa	881 4 659 003		INDICE A

MODIFICATIONS	INDICE
MODIFIE REP.001-002-003 -REP.003 QT 2 DEVIENT 4 POUR PERMETTRE DEMONT. DE LA VIS	A
MISE A JOUR PLAN ET REDESSINE DAO	B

DEMONTAGE DU GUIDE



DEMONTAGE DE LA VIS



PL	REP	QUANT	DESIGNATION	MATIERE	OBS
	003	4	PION	25CD4	PENTRATE
	002	1	CLE	25CD4	PENTRATE
	001	1	SUPPORT	25CD4	PENTRATE

REP	DESIGNATION	OBSERVATIONS

COTES ET CRITERES REPERES : ⊖

A TRANSCRIRE SUR LE " CERTIFICAT DE CONFORMITE "

Plan dessiné D.A.O à l'aide du logiciel : MICROCADDS Revision : 6

DESSINE PAR: SETA FARDELLA V LE: 09/11/01

VERIFIE PAR: FROUIN C

INTERPRETATION DES DESSINS SELON: *INTERPRETATION OF DRAWINGS AS PER:* ST 2100

MACHINE/*ENGINE:* ARRIEL

DESIGNATION PIECE/*DESCRIPTION:* CAPSULE COMPLETE

N°PIECE/*PART NUMBER:* 0 164 24 748 0

DESIGNATION OUTILLAGE

OUTILLAGE DE DEMONTAGE

TOOL NAME

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ECHELLE *SCALE* 1/1

Turbomeca

CODE FABRICANT F0228 / *MANUFACTURER CODE*

FORMAT *SIZE* A1

881 4 659 000

PLANCHE *SHEET* 1 / 1

B FROUIN C DATE:09/11/01

A ISEPS DATE:13/09/82

/ JMONIOT P DATE:15/03/82